

**Cree XM-L Color Series**

Cree XLamp XM-L color LEDs are the brightest and smallest multi-colored LEDs of their class, delivering red, green, royal-blue and white in one LED at twice the lumens-per-dollar of the MC-E color LED. The XM-L color LED is 60% smaller than the MC-E LED, reducing the distance between LED die to create a small optical source for excellent optical control, efficient color mixing and simplified design.


**FEATURES**

- > Red, green, blue and white in a single 5 mm x 5 mm package
- > Maximum drive current per LED die: 1 A
- > Individually addressable LEDs
- > Electrically Neutral Thermal Path

**APPLICATIONS**

- > Architectural
- > Entertainment
- > Vehicle

**FLUX CHARACTERISTICS @ 25°C**

| COLOR         | DWL (nm)<br>or<br>CCT (TYP.) | MIN.FLUX (LM) @350MA | KIT USED |
|---------------|------------------------------|----------------------|----------|
| Red           | 620-635                      | 45.7                 |          |
| Green         | 520-535                      | 87.4                 | C3ABC02  |
| Royal Blue    | 450-465                      | 13.9                 | (6000K)  |
| Cool White    | 5700-8000                    | 80-100               | C2ABCB1  |
| Neutral White | 3700-4300                    | 80-100               | (4000K)  |

| CHARACTERISTICS                                  | UNIT    | MINIMUM | TYPICAL | MAXIMUM |
|--|---------|---------|---------|---------|
| Viewing angle (FWHM)                             | degrees |         | 130     |         |
| Thermal Resistance, Junction to Solder Point     | °C/W    |         | 3.5     |         |
| ESD classification (HBM per Mil-Std-883D)        |         |         | Class 2 |         |
| LED junction temperature                         | °C      |         |         | 150     |
| Temperature coefficient of voltage - red         | mV/°C   |         | -1.8    |         |
| Temperature coefficient of voltage - green       | mV/°C   |         | -4      |         |
| Temperature coefficient of voltage - blue, white | mV/°C   |         | -3      |         |
| Reverse voltage - red, green, blue, white        | V       |         | 2.25    | 2.6     |
| Reverse voltage - green                          | V       |         | 3.3     | 3.9     |
| Reverse voltage - blue, white                    | V       |         | 3.1     | 3.7     |

It is highly recommended for the user to review the CREE Series page for additional and most recent technical data at:  
<http://www.cree.com/led-components-and-modules/products/xlamp/arrays-directional/xlamp-xml-color>

- \* Exceeding maximum ratings may damage the LED and cause potential safety hazards.
- \* Elevated operating temperatures can be expected to negatively impact the service life (lumen output)
- \* All data is related to entire assembly. Data reflects statistical mean values. Actual data may differ depending on variances in the manufacturing process.
- \* End users need to take into account the lumen depreciation as the temperature rises with various thermal solutions installed.

Note 1: Using continuously under elevated loads (i.e. the application of high temperature/current/voltage or a significant change in temperature, etc.) may cause this product to significantly decrease in reliability even if the operating conditions are within the absolute maximum ratings.

Note 2: The thermal resistance from the LED junction to ambient temperature,  $R_{th(j-a)}$ , should be kept below  $10^{\circ}\text{C/W}$  so that the LED is not exposed to a condition beyond the absolute maximum ratings.

Note 3: The temperature of the LED assembly must be measured at the TC-point according to EN60598-1 in a thermally constant status with a temperature sensor or a temperature sensitive label.

**Hardware (not included)**

- > Mount with #4 Machine Screws.
- > 16AWG Maximum Wire Gauge.
- > Use only with constant current power supplies.

**PCB Fabrication**

- > Layer Count: 1
- > Core Material: 6061-T6 Aluminum
- > Single Layer Copper Weight: 1oz
- > Solder Mask: White
- > Finishing Plating: Pb Free HASL

