

CLQ6A-YKW: PLCC8 4 in 1 SMD LED



PRODUCT DESCRIPTION

These SMD LEDs are packaged in an · industry standard PLCC8 package. These · high performance 4 color SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

FEATURES

- Size (mm): 5.0 x 5.2 x 1.1
- Dominant Wavelength Red (619 - 624nm) Green (520 - 535nm) Blue (460 - 475nm) Amber (588-595nm)
- Luminous Intensity (mcd)
 Red (3000 5860)
 Green (7030 14400)
 Blue (1824 4180)
 Amber (4180 8200)
- Moisture Sensitivity Level: 5a
- · Lead-Free
- · RoHS Compliant

APPLICATIONS

- · Architecture Lighting
- Decorative Lighting
- Amusement



ABSOLUTE MAXIMUM RATINGS ($T_A = 25$ °C)

la	Symbol		Unit				
Items	Syllibol	R	G	В	A	Onit	
Forward Current Note 1	I _F	200	180	180	200	mA	
Peak Forward Current Note 2	I _{FP}	500	400	400	500	mA	
Reverse Voltage	V_R	5	5	5	5	V	
Power Dissipation	$P_{\scriptscriptstyle D}$	520	684	684	520	mW	
Operation Temperature	T _{opr}		°C				
Storage Temperature	T _{stg}		-40 ~ +100				
Junction Temperature	$T_{_{J}}$	110	110	110	110	°C	
Junction/ambient	R _{THJA}	60	110	70	60	°C/W	
Junction/solder point	R _{THJS}	20	70	40	20	°C/W	
Electrostatic Discharge Classification(MIL-STD-883K)	ESD	ESD Class 1B					

Note:

- 1. Single-color light
- 2. Pulse width ≤ 0.1 msec, duty $\leq 1/10$.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ($T_A = 25$ °C)

Characteristics	Condition	Cumbal		Values			
Characteristics	Condition	Symbol	R	R G		A	Unit
Dominant Wavelength	I _F = 100 mA(R) I _F = 100 mA(G) I _F = 100 mA(B) I _F = 100 mA(A)	$\lambda_{ extsf{DOM}}$	619~624	520~535	460~475	588-595	nm
Spectral bandwidth at 50% I _{REL} max	$I_F = 100 \text{ mA(R)}$ $I_F = 100 \text{ mA(G)}$ $I_F = 100 \text{ mA(B)}$ $I_F = 100 \text{ mA(A)}$	Δλ	24	38	28	24	nm
	I _F = 100 mA(R) I _F = 100 mA(G) I _F = 100 mA(B) I _F = 100 mA(A)	$V_{F(avg)}$	2.1	3.0	3.1	2.1	V
Forward Voltage		V _{F(max)}	2.6	3.8	3.8	2.6	V
	I _F = 100 mA(R)	I _{V(min)}	3000	7030	1824	4180	mcd
Luminous Intensity	$I_F = 100 \text{ mA(G)}$ $I_F = 100 \text{ mA(B)}$ $I_F = 100 \text{ mA(A)}$	I _{V(avg)}	4500	10400	3000	6300	mcd
Luminous Flux(Reference)	I _F = 100 mA(R) I _F = 100 mA(G) I _F = 100 mA(B) I _F = 100 mA(A)	$\Phi_{V(avg)}$	14	30	8.2	16	lm
Reverse Current (max)	V _R = 5 V	I _R	10	10	10	10	μА

^{*} Continuous reverse voltage can cause LED damage.



INTENSITY BIN LIMIT

	Red (100 mA)		(Green (100 mA)		Blue (100 mA) Amber (100 r		Amber (100 m	0 mA)	
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
1L	3000	4180	1R	7030	10100	1H	1824	2560	1N	4180	5860
1M	3590	5020	18	8200	12000	1J	2130	3000	1P	5020	7030
1N	4180	5860	1T	10100	14400	1K	2560	3590	1Q	5860	8200
						1L	3000	4180			

* Tolerance of measurement of luminous intensity is ±10%.

COLOR BIN LIMIT

	Red (100 mA)			Green (100 mA)			Blue (100 mA)			Amber (100 mA)		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	G7	520	525	В3	460	465	AJ	588	593	
			G23	522.5	527.5	B23	462.5	467.5	AG	590	595	
			G8	525	530	В4	465	470				
			G45	527.5	532.5	B45	467.5	472.5				
			G9	530	535	B5	470	475				

* Tolerance of measurement of dominant wavelength is ±1 nm.



ORDER CODE TABLE

		Luminous In	D						
Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	Package	
	Red	Any 1 Intens 1L(3000)	RB	619	RB	624	Reel		
CLQ6A-YKW-C1L1R1H1NBB7C3CJT3	Green	Any 1 Intens 1R(7030) -	Any 1 hue bin from G7(520)-G9(535)				Reel		
	Blue	Any 1 Intens 1H(1824)	Any 1 hue bin from B3(460)-B5(475)				Reel		
	Amber	Any 1 Intens 1N(4180)	Any 1 hue bin from AJ(588)-AG(595)				Reel		

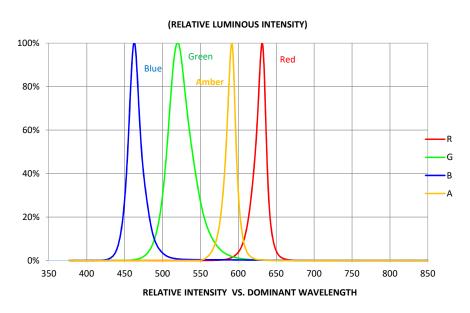
Notes:

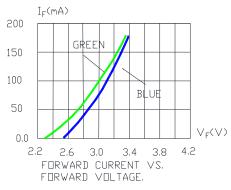
- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- · Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

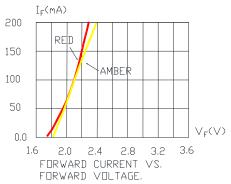


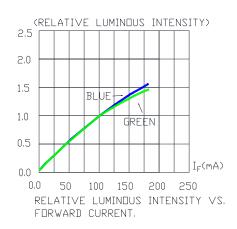
GRAPHS

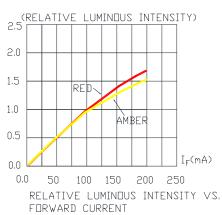
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.







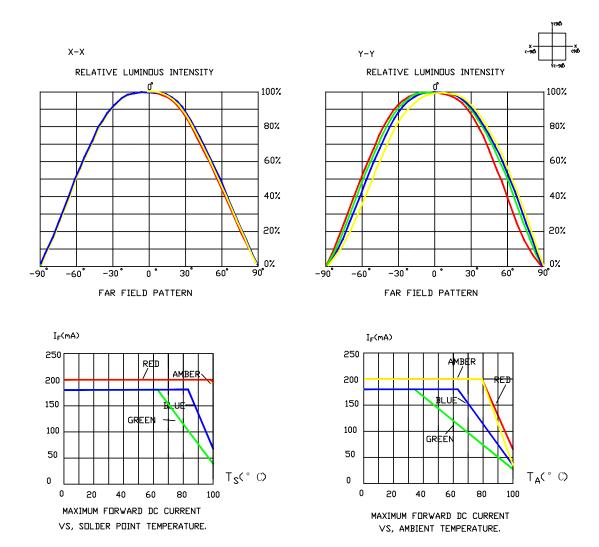






GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



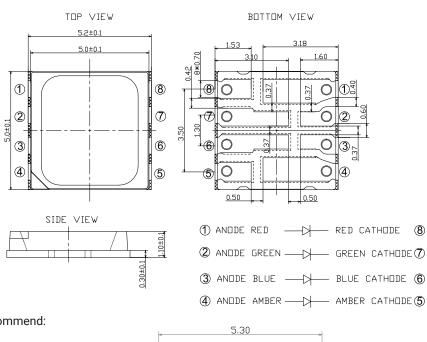
The graph shows the maximum allowable DC current for a LED die of each color.



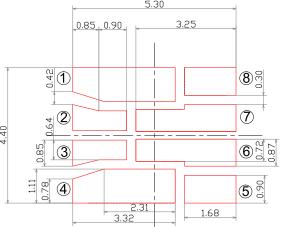
MECHANICAL DIMENSIONS

All dimensions are in mm.

Tolerance of measurement of the dimension is ± 0.1 .



Solder Pad recommend:



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

Vision Advisory

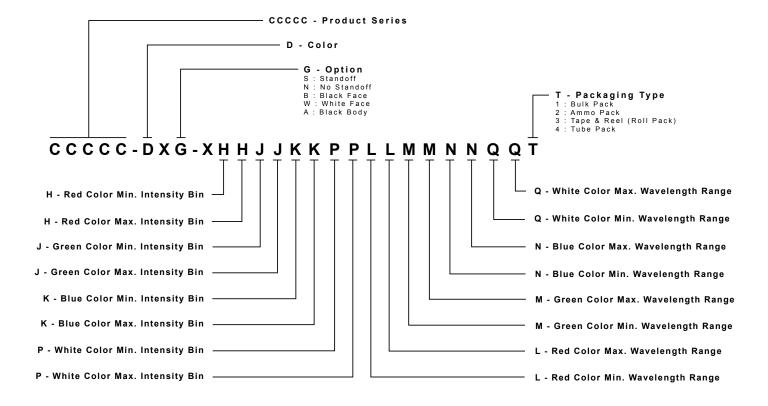
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.



KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

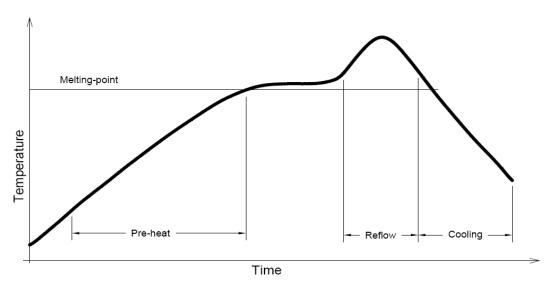
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





REFLOW SOLDERING

- The CLQ6A-YKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.

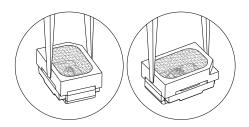


Use only with CLQ6A-YKW

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

NOTES

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- · Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 4000 pcs per reel.

